Coal Services Order 34 Regional Communication Workshop - Newcastle 9 June 2022



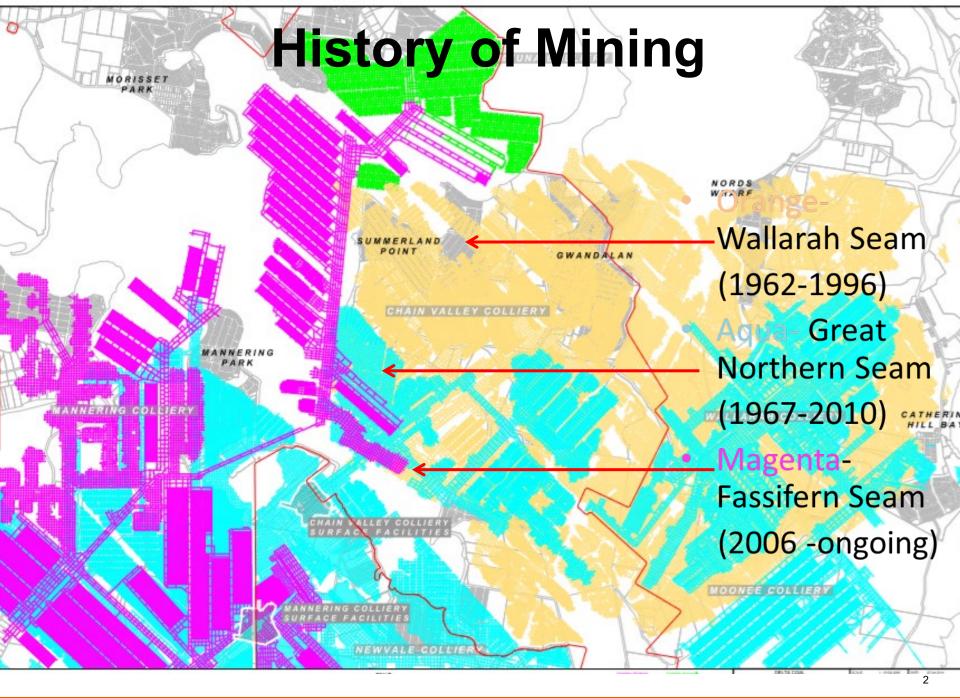


Chain Valley Colliery – Mine Ownership over the years



- J&A Brown & Seaham Collieries 1962
- Coal & Allied 1984 -94
- Coal Operations Australia Limited 1994-98
- BHP Billiton Ingwe JV 1999
- Kepple Mining 2000
- Labour Co-op 2002
- Excel Mining 2003
- Peabody 2006
- LDO 2010
- Receivership Oct 2018
- Delta Coal (Delta Electricity) April 2019





Chain Valley Colliery – Mining Methods Over time



In Place Mining - Bord and Pillar

 Total pillar extraction under Lake Macquarie - Wallarah seam circa 1970's



Chain Valley Colliery – Mining Methods Over time



Pillar Extraction: Breaker Line Supports

• 1980's



Chain Valley Colliery – Mining Methods Over time



Place Change Mining

• 1990's



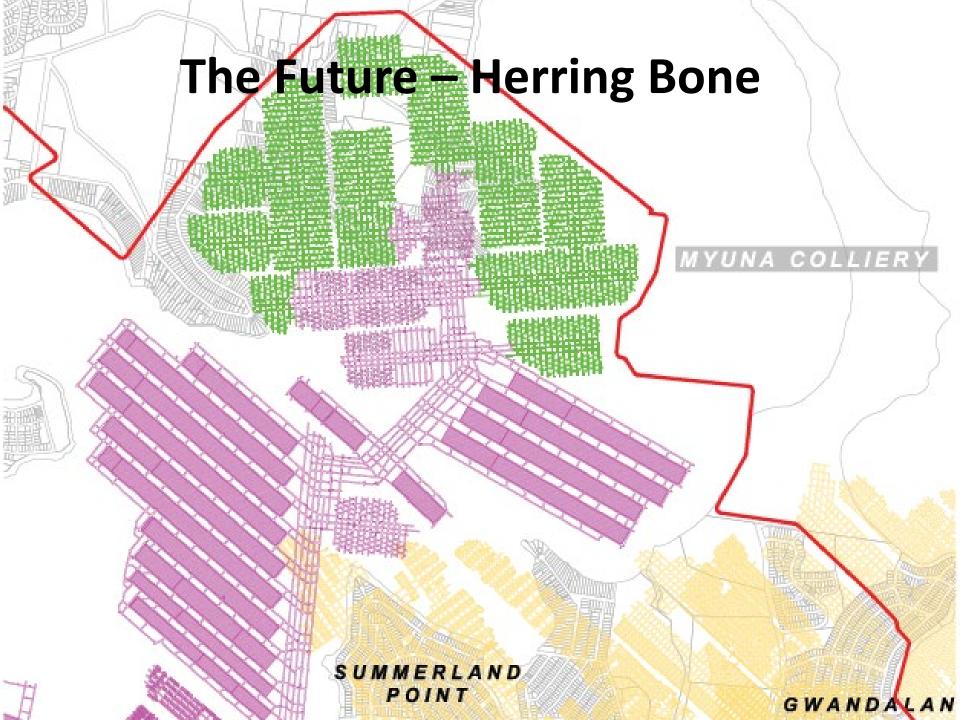
Chain Valley Colliery – Mining Methods Over time



Miniwall – 95m void

• 2011



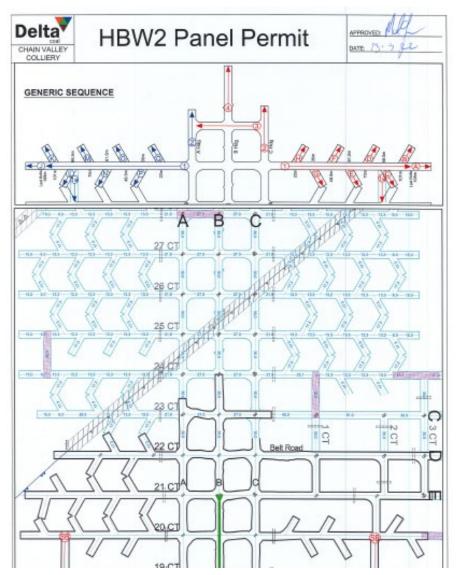


Chain Valley Colliery – Mining Methods Over time: Current - 2020

Herring Bone

- Use of Monorail (Dev)
- Mobile bootend
- Limited Heading development
- Mind set shift going away from tunneling i.e gateroad development to conventional bord and pillar



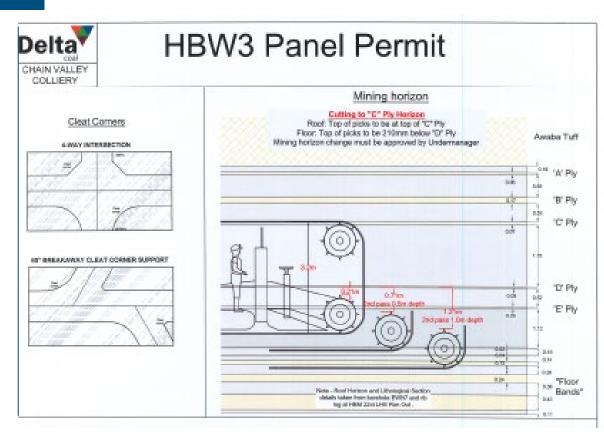


Revision of the Safety Management System



Herring Bone

- Revisited BBRA
- WRAC Herrring Bone RA
- Full revision of PCP, PHMP, SMP, Process Maps, ATMs and associated SWPs
- Limited Heading development
- Retraining ongoing constantly being refined.



Challenges moving to Herring Bone



- Where/how does training fit into the operation – time/cost constraints
- Operation is exclusively 12hr shifts.....no training day!!!
- Far more labour intensive than miniwall
- Metric reversed: STF V's HMT
- Upskilling of workforce in a forever changing workplace
- Recruitment from a depleted coal industry workforce
- Need for constant improvement and change

